Moving Toward a Direct Liquid Application (DLA) Model

State & County Highway Winter Maintenance

18th Annual Road Salt Symposium 2019 Plymouth, MN

Jefferson County Highway Department

- * Located between Madison and Waukesha/Milwaukee
- * Maintain 520 lane miles of County Highways and 550 lane miles of State Highways (Interstate 94)
- Complete \$3-\$5 million dollars in construction and paving work with crews annually
- * County Population: 85,000 (Rank 20 out of 72 counties)

Definitions

- * Dry Salt Plow Truck
- * Dry Salt (with Pre-Wet) Plow Truck
- * Liquid Only Plow Truck (DLA Method)
- * Liquid Tanker or Liquid Trailer (DLA Method)
- * Combination (Dry/Liquid) Plow Truck (DLA Method)

Jefferson County Highway Department [10 years]

- 2009 No Liquid Use
- 2010 to 2014 Pre-Wet Tanks to all Primary Plow Trucks
- 2015 to 2016 High Capacity Brine Maker with New Facility,
 Higher Volume Anti-Icing
- 2017 'All Brine' Plow Route Pilot Route
- 2017-19 Multiple DLA Pilots Move County Toward DLA on all Plow Routes

PHASE I – Liquid Use

2010 to 2014

{Pre-Wet, Bridge Deck Phase}

Bridge Deck [Anti-Icing]

 500 Gallons used for Anti-Icing bridge decks for Frost



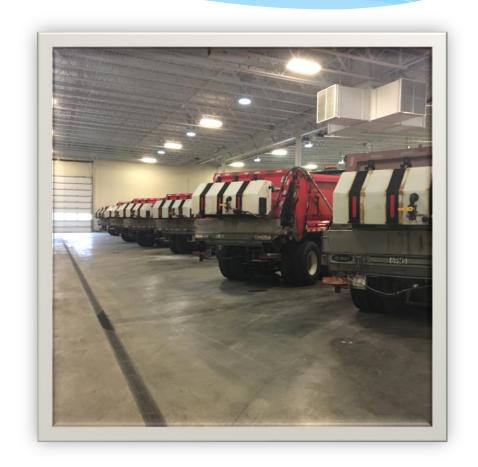
Single Axle Plow Fleet

Eight (8) Single-Axle
 Trucks with 150 Gallon
 Pre-wet tanks for Primary
 Routes



Tri-Axle Plow Fleet

Twelve (12) Tri-Axle
 trucks equipped with
 200 gallon Pre-wet
 Tanks



PHASE II – Liquid Use 2016 to 2017 {DLA Pilot Phase}

'Liquid Only' Plow Route

- □ Pilot for 2017-18 Winter
- County plow section near main shop
- 22 lane miles (Short)
- □ 1,800 gallons of salt brine



Pilot Section Data (2017-18)

- * Tri-Axle Truck with Plow, Wing, 1800 gallon tank insert
- County Section 22 lane miles (Short)
- * Spray nozzles, application rates, centerline option spray bar
- Used only liquids for entire winter (31 storms)
- * **Positives:** 44% less salt, quicker reaction, best with small/dry snow events
- Negatives: Higher moisture events, higher snow pack, can refreeze quicker

Overall Summary: Move to combination trucks with high liquid capacity (DLA) and dry rock salt capacity

PHASE III – Liquid Use 2017 to 2019 {DLA Implementation Phase}

Direct Liquid Pilot STH 26 (North)

- □ Pilot for 2018-19 Winter
- 65 lane miles (4-lane, 70mph)
- □ 1,800 gallons of salt brine



Direct Liquid Pilot STH 26 (South)

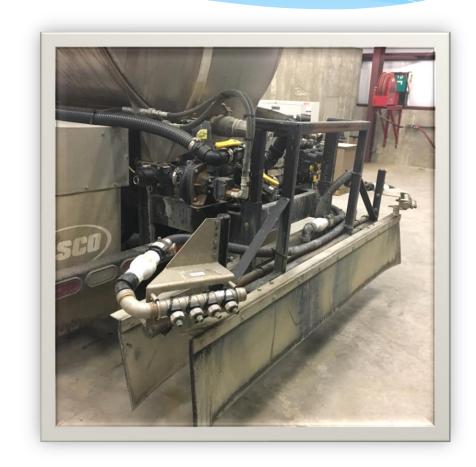
- □ Pilot for 2018-19 Winter
- 79 lane miles (4-lane, 70mph)
- 3,000 gallons of salt brine



Direct Liquid Pilot STH 26 (South)

Spray Bar Options:

- Full Lane
- Turning Lanes
- Centerline
- High Pressure



DLA Tanker (6,200 gal)

- Pilot for 2018-19 Winter on
 Interstate 94 (4-lane, 70mph)
- Supplement for two plows
- Coverage for 100 lane miles



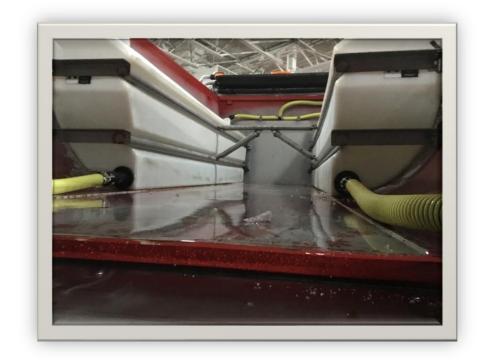
Quad-Axle Plow Truck (DLA)

- 900 Gallons of Salt Brine
- Spray bar with Direct Liquid Application (DLA)



Quad-Axle Plow Truck (DLA)

- Dual 450 Gallon Tanks
- Converting to Dual 750
 Gallon Tanks in 2019 (18 plow trucks)
- Direct Application of either liquid or dry salt or combination



Quad-Axle DLA Spray Bar

- New Trucks can spray on full-lane or just centerline
- New trucks will have
 1500 gallons of liquid capacity



Salt Brine House

- New Facility in 2015
- Liquid Brine Use increasing from 60,000 gallons in 2012 to 600,000 gallons in 2018
- Increased salt brine storage at main facility and two satellite shops to 140,000 gallons in 2018



New Brine Facility (2015)

- High Capacity Salt Brine Equipment (4,000 gal/hr)
- Six Storage Tanks expanded recently to twelve tanks (72,000 gallons)
- Two Fill points (Expanded with a high volume fill point this year)



DLA Model [Technology]

- Weather Information/MDSS
- Plow Information/AVL/GIS
- Traffic Cameras
- In-Cab Technology



DLA Model [Employees]

- If management, supervision, and plow drivers are not working together – DLA will fail!
- Communication/Interaction
- Annual Training
- Calibration
- Daily Storm/Data Discussions



Summary

- * Liquid use can reduce overall rock salt use
- * Quicker reaction, less wasted bounce
- Tool for route drivers to fight winter storm events
- * 2017/2018 Pilot Salt Savings near 44% (Short section)
- * 2018/2019 Pilot Work To be determined, good initial data
- * 2019/2020 Goal: DLA ability on all Primary Plow Sections

Conclusion

- * Jefferson County Average Salt Use for State and County Highways = 15,000 tons (last 12 years)
- * Our Goal is to Reduce Salt Use!!! What that would mean in numbers below:
- * 25% Salt Savings per Winter = 3,750 tons less salt in the environment and a savings of \$282,000.
- * 35% Salt Savings per Winter = 5,200 tons less salt in the environment and a savings of \$394,000.

Jefferson County Historical Photo

'If we just had salt brine, we would not be in this mess'



Moving Toward a DLA Model

* THANK YOU!!!

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